



PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Tot:
PO039700	ACI001-VC	1	1	Net 30	MT-4140-S-2.750X5.125	4140 Steel Sheet 2.750 X 5.125 : MAT'L: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395 receive ft				4	5/9/2018	4	S069833	Stock	5/9/2018	\$ 142.00 / ft	0	\$568		
					MT-4140-S-2.750X5.000	4140 Steel Sheet 2.750 X 5.000 : MAT'L: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395 receive ft				5/7/2018	4	S069834	Stock	5/9/2018	\$ 137.20 / ft	0	\$548			
									Total:	8		8								\$864

Plex 5/9/2018 1:38 PM Dart.Dubois.Pascal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

## PURCHASE ORDER PO039700

<b>Supplier:</b>	ACI001-VC Acier Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	<b>PO No:</b>	PO039700
		<b>PO Date:</b>	4/25/18
		<b>Due Date:</b>	5/3/18
		<b>Purchase Order Revision:</b>	
		<b>Revision Date:</b>	
		<b>Ship-To Contact:</b>	Lavoie, Chantal Phone: clavoie@dartaero.com
<b>Ship To:</b>	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	<b>Via:</b>	Ground
		<b>Pymt Terms:</b>	Net 30
		<b>Freight Terms:</b>	
		<b>Special Comments:</b>	quote no. sou0101624

E-MAILED  
MAY 03 2018

REVISED

### Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	MT-4140-S-2.750X5.125		4140 Steel Sheet 2.750 X 5.125 : MAT'L: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395 receive ft	Firmed	5/9/18	4 ft	0 ft	4 ft	\$142.00/ft	\$568.00
2	MT-4140-S-2.750X5.000		4140 Steel Sheet 2.750 X 5.000 : MAT'L: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395 receive ft	Firmed	5/7/18	6 ft	0 ft	6 ft	\$137.1975/ft	\$823.19

DAS  
11  
9-89

DAS  
11  
9-89

**Line Item Note** 4140 plate 2-3/4" x 5.075" acceptable as per quote  
sou0103763

**Grand Total:** \$1,391.19

### Order Notes

CL

**Order Notes**

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 5/3/18 7:54 AM *dart.lavoie.chantal*

# DELIVERY - CLIENT

CO00085970



## **ACIER OUELLETTE INC.**

935, Boul. du Havre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

### **Shipped to**

**Billed to**

DART AEROSPACE LTD

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### **Carrier**

**Salesman**

Josianne Bourdon

**Credit Termes**

Net 30 Days

**Delivery Route**

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Page

1

**Date**

2018/04/25

**Delivery date**

2018/05/09

**Your order N°**

39700

**Processed by**

**Customer N°**

CLI0001056

**NIR :**

R-109516-6

**Internal Use Only**

**OUT**

**IN**

**I**

**S**

**C**

**PCN NB**

**U/M**

**EXP**

**B/O**

**CMD**

**Weight**

**Qty**

**Product Description**

**Instruction**

**F-M**

Product Description	Weight	Qty	U/M	Internal Use Only					
				CMD	EXP	B/O	IN	I	S
1 PLATE 4140 HEAT TREAT 2 3/4 NS P4140-234H      10335 <i>1 X 5 1/8" X 48" LINE 1 AC15695-FI-007/05/2018 HEAT: 303186</i>	192.05	1.71	PI2-\$CLB	/X					

*1  
MAY 09 2018  
DAS  
11  
9-89*

<b>Total Weight (lbs) :</b>	192.05
<b>NIR : R-109516-6</b>	

**Conditions :**  
 All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By :

Time

Y | M | D

**Total (\$CAD)**

Customer's Signature

Date

# DELIVERY - CLIENT

CO00087349



## **ACIER OUELLETTE INC.**

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 865-456-4242  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 865-456-4242

**Customer Nº** CLI0001056  
**Date** 2018/05/03

**Delivery date** **2018/05/09**

**Your order N°** 39700

**Processed by** Denis Quenneville

**Billed to**  
DART AEROSPACE LTD

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

, Ontario,

**Salesman**

**Carrier**

**Credit Termes**

OUELLETTE VALLEYFIELD  
Net 30 Days

**Instruction** F-M

**Delivery Route** 5

**Page** 1

<b>Product Description</b>	<b>Weight</b>	<b>Qty</b>	<b>U/M</b>	<b>PCS NB</b>						<b>Internal Use Only</b>							
				<b>CMD</b>	<b>EXP</b>	<b>B/O</b>	<b>IN</b>	<b>I</b>	<b>S</b>	<b>C</b>	<b>OUT</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	
1 PLATE 4140 HEAT TREAT 2 3/4 NS P4140-234H <b>10335</b>	192.05	1.71	PI2-\$CLB														

*1 plaque 5.075" x 48" line 2  
 HEAT: 303186  
 ac15930-fu-07/05/2018*

**Total Weight (Lbs)**: 192.05      **NIR** : R-109516-6

**Conditions :**  
 All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :  Verified By :

Delivered By: <input checked="" type="checkbox"/>	Time	180509
Customer's Signature		Date

**Total (\$CAD)**

Darl

**Chemical certification  
Certification chimique**

15930 N

Order Num / No. Commande <b>15930</b>	Vendor / Fournisseur <b>46</b>	Country of origin / Pay d'origine <b>SLOVENIA</b>	Date <b>12/30/17</b>	Heat / coulée <b>303186</b>	Material ID # / No. matière
Grade / Nuance <b>4140 PLT</b>	Conditions <b>HEAT TREATED; E + VD</b>				
Shape / Forme <b>PLT</b>	Size / Dimension <b>2.750</b>	Specifications <b>ASTM A829/A829M</b>			

**Chemical composition / Analyse chimique**

Carbon (C)	Silicon (Si)	Manganese (Mn)	Phosphorus (P)
Mini / maxi 0.3700 / 0.4400	0.1500 / 0.3500	0.6500 / 1.1000	0.0100 / 0.0190
Actuel % <b>0.404</b>	<b>0.209</b>	<b>0.805</b>	<b>0.007</b>
Sulphur (S)	Chromium (Cr)	Nickel (Ni)	Molybdenum (Mo)
Mini / maxi 0.0200 / 0.0400	0.7500 / 1.2000	0.1000 / 0.2000	0.1500 / 0.2500
Actuel % <b>0.000</b>	<b>0.960</b>	<b>0.110</b>	<b>0.180</b>
Cooper (Cu)	Vanadium (V)	Aluminum (Al)	Tungsten (W)
Mini / maxi 0.1900 / 0.2900	0.0400 / 0.0500	0.0090 / 0.0190	0.0000 / 0.0000
Actuel % <b>0.200</b>	<b>0.037</b>	<b>0.018</b>	<b>0.000</b>
Cobalt (Co)	Titanium (Ti)		
Mini / maxi 0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000
Actuel % <b>0.000</b>	<b>0.000</b>	<b>0.000</b>	<b>0.000</b>

**Mechanical properties / Propriétés Mécaniques**

Yield strenght / Élasticité	Tensile / Rés. à la traction	Elongation / Allon. (%)	Red. of area / Surface (%)	RC	Surface Hd / Dureté
<b>0.000</b>	<b>PSI</b>	<b>0.000</b>	<b>PSI</b>	<b>0.00</b>	<b>314</b>

**Note:**

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material

Nous certifions que les données ci haut ont été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur

Prepared by: / Préparé par:

## Chemical certification

## Certification chimique

15695 N.

Dart

Order Num / No. Commande AC-15695	Vendor / Fournisseur 46	Country of origin / Pay d'origine SLOVENIA	Date 12/30/17	Heat / coulée 303186	Material ID # / No. matériel
Grade / Nuance 4140 PLT	Conditions HEAT TREATED; E + VD				
Shape / Forme PLT	Size / Dimension 2.750	Specifications ASTM A829/A829M			

## Chemical composition / Analyse chimique

Carbon (C)	Silicon (Si)	Manganese (Mn)	Phosphorus (P)
Mini / maxi 0.3700 / 0.4400	0.1500 / 0.3500	0.6500 / 1.1000	0.0100 / 0.0190
Actuel % 0.404	0.209	0.805	0.007
Sulphur (S)	Chromium (Cr)	Nickel (Ni)	Molybdenum (Mo)
Mini / maxi 0.0200 / 0.0400	0.7500 / 1.2000	0.1000 / 0.2000	0.1500 / 0.2500
Actuel % 0.000	0.960	0.110	0.180
Cooper (Cu)	Vanadium (V)	Aluminum (Al)	Tungsten (W)
Mini / maxi 0.1900 / 0.2900	0.0400 / 0.0500	0.0090 / 0.0190	0.0000 / 0.0000
Actuel % 0.200	0.037	0.018	0.000
Cobalt (Co)	Titanium (Ti)		
Mini / maxi 0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000
Actuel % 0.000	0.000	0.000	0.000

## Mechanical properties / Propriétés Mécaniques

Yield strenght / Élasticité	Tensile / Rés. à la traction	Elongation / Allon. (%)	Red. of area / Surface (%)	RC	Surface Hd / Dureté
0.000	PSI	0.000	PSI	0.00	314

Note:

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material

Nous certifions que les données ci haut ont été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur.

Prepared by: / Préparé par:

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-5-2,750X5,000 PO / BATCH NO.: 039700/5069834  
 DATE: MAY 09 2018

MATERIAL CERT REC'D: YES  
 QUANTITY RECEIVED: 41  
 QUANTITY INSPECTED: 41  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2.750  
 THICKNESS RECEIVED: 2.750  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<i>Astm A829</i>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<i>Heat# 303186</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>MAY 09 2018</u>	DATE: _____

**Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in**

## **SPECIFICATION CONTROL DRAWING**

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE  
MINIMUM ROCKWELL C = 28 RC  
MAXIMUM ROCKWELL C = 32 RC

SPECIFICATION

ASTM A829, AMS 6395

MT-4140-S-[T.TTT]x[W.WWW]  
WHERE "T.TTT" = THICKNESS IN INCHES  
WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063  
EX. 3.5" WIDE BY 5000" THICK PLATE = MT-4140 S 0 500X3 500

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	18-544	18-2-13	VM	MI

<b>DART</b> Aerospace		Hinkoletby, Ontario, Canada																																				
TITLE <b>AISI 4140 / 4142 STEEL SHEET OR PLATE</b>																																						
<b>MT-4140-S</b>		REV <b>A</b>																																				
<table border="1"> <thead> <tr> <th colspan="2">PART NO.</th> <th>TOOL NO.</th> </tr> </thead> <tbody> <tr> <td colspan="2"></td> <td></td> </tr> <tr> <td colspan="3">UNITS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES &amp; SECONDS. DIMENSIONS APPLY AFTER FINISHING</td> </tr> <tr> <td>DESIGNED BY:</td> <td>INITIALS AND DATE</td> <td>VERIFICA-</td> </tr> <tr> <td>VM 02/13/2018</td> <td>X</td> <td>TION</td> </tr> <tr> <td>DRAWN BY:</td> <td>VM 02/13/2018</td> <td>FRACTIONS: * 1/8</td> </tr> <tr> <td>VM 02/13/2018</td> <td>X</td> <td>ANGLES: * 1/8</td> </tr> <tr> <td>CHECKED BY:</td> <td>VM 02/13/2018</td> <td>SURFACE</td> </tr> <tr> <td>INFO REVIEWED BY:</td> <td>DD 02/13/2018</td> <td>ROUGHNESS</td> </tr> <tr> <td>APPROVED BY:</td> <td>ML 02/14/2018</td> <td>SCALE: INTS</td> </tr> <tr> <td colspan="2"></td> <td>SHHEET 1 OF 1</td> </tr> <tr> <td colspan="3"> <small>PRINTED ON BIRCHWOOD PAPER ALL DRAWINGS ARE THE PROPERTY OF DART AEROSPACE LTD. ALL DRAWINGS ARE FOR THE EXCLUSIVE USE OF DART AEROSPACE LTD. NO PART OF THIS DRAWING MAY BE COPIED OR REPRODUCED IN WHOLE OR IN PART, WITHOUT THE WRITTEN CONSENT OF DART AEROSPACE LTD.</small> </td> </tr> </tbody> </table>			PART NO.		TOOL NO.				UNITS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES & SECONDS. DIMENSIONS APPLY AFTER FINISHING			DESIGNED BY:	INITIALS AND DATE	VERIFICA-	VM 02/13/2018	X	TION	DRAWN BY:	VM 02/13/2018	FRACTIONS: * 1/8	VM 02/13/2018	X	ANGLES: * 1/8	CHECKED BY:	VM 02/13/2018	SURFACE	INFO REVIEWED BY:	DD 02/13/2018	ROUGHNESS	APPROVED BY:	ML 02/14/2018	SCALE: INTS			SHHEET 1 OF 1	<small>PRINTED ON BIRCHWOOD PAPER ALL DRAWINGS ARE THE PROPERTY OF DART AEROSPACE LTD. ALL DRAWINGS ARE FOR THE EXCLUSIVE USE OF DART AEROSPACE LTD. NO PART OF THIS DRAWING MAY BE COPIED OR REPRODUCED IN WHOLE OR IN PART, WITHOUT THE WRITTEN CONSENT OF DART AEROSPACE LTD.</small>		
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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-S-2.750X5.125  
 DATE: MAY 09 2018

PO / BATCH NO.: 039700/8069833

MATERIAL CERT REC'D: YES  
 QUANTITY RECEIVED: 41  
 QUANTITY INSPECTED: 41  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2.750  
 THICKNESS RECEIVED: 2.750  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Astm A829</i>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Heat # 303186</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY:	<u>DAS 11</u>	SIGNED OFF BY:	
DATE:	<u>9-09 MAY 09 2018</u>	DATE:	

**Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in**


## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE  
 MAXIMUM ROCKWELL C = 28 Rc  
 MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION:

ASTM A829, AMS 6395

PART NUMBER:

MT-4140-S-[T].[TTT] X [W].[WWW]  
 WHERE "T.[TTT]" = THICKNESS IN INCHES  
 WHERE "W.[WWW]" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063  
 EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

DART		Hawthorndale, Ontario, Canada Aerospace
TITLE	REV	
AISI 4140 / 4142 STEEL SHEET OR PLATE	A	<small>UNLESS OTHERWISE SPECIFIED:          DIMENSIONS ARE IN INCHES.          TOLERANCES: +.030-.010          DIMENSIONS APPLY AFTER FINISHING</small>
PART NO.	MT-4140-S	<small>INITIALS AND DATE:          VM 2/13/2018</small>
TOOL NO.		<small>DESIGNED BY: VM          DRAWN BY: VM 02/13/2018          CHECKED BY: XX ± .05°          MFG REVIEW BY: VM ± .01°          APPROVED BY: DD ± .1°          RELEASED BY: MI ± .1°</small>
SHEET 1 OF 1		<small>FRACTIONS: 1/16          ANGLES: ± .5°          X 2.1          RUGGEDNESS:</small>
<small>THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS NOT TO BE COPIED OR DISCLOSED TO ANY OTHER PERSON UNLESS AUTHORIZED IN WRITING FROM DART AEROSPACE LTD.</small>		